



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-045
Job Sheet 172110



Part No: D4436-045

Job Qty: 4 ea

Part Name: Aft Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/14/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV A IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/13/18	2/13/18	0.00	0.00	Start Up Waterjet		dc 18/02/11
100	Waterjet	4 pcs	2/13/18	2/13/18	0.00	0.71	Waterjet1		dc 18/02/11
110	QC	4 pcs	2/13/18	2/13/18	0.00	0.00	QC2 Waterjet-3		dc 18/02/11
120	QC	4 pcs	2/13/18	2/13/18	0.00	0.00	QC8-4		2B
130	Brake NC	4 pcs	2/13/18	2/13/18	0.08	0.55	Brake NC 2		SD
140	Small Fab	4 pcs	2/13/18	2/13/18	0.00	0.78	Small Fab-6		DAS
150	QC	4 pcs	2/13/18	2/13/18	0.00	0.00	QC5		38
160	HandFinish	4 pcs	2/13/18	2/13/18	0.00	0.34	HandFinish1		BEB 19-06-20
170	QC	4 pcs	2/13/18	2/13/18	0.00	0.00	QC7-3		38
180	Small Fab	4 pcs	2/13/18	2/13/18	0.00	0.78	Small Fab-6		DAS
185	QC	4 pcs	2/13/18	2/13/18	0.00	0.00	QC5		38
190	Powdercoat	4 pcs	2/13/18	2/13/18	0.00	0.20	Powdercoat4		BL 18-02-20
200	QC	4 pcs	2/13/18	2/13/18	0.00	0.00	QC3		Smb
202	Small Fab	4 pcs	2/14/18	2/14/18	0.00	0.78	Small Fab-6		Smb
205	QC	4 pcs	2/14/18	2/14/18	0.00	0.00	QC5		38
210	Packaging	4 pcs	2/14/18	2/14/18	0.00	0.00	Packaging3-2		3-88
220	QC21-SA	4 Ea	2/14/18	2/14/18	0.00	0.00	QC21		DAS

M 18830

START: 2:20

CVT: 320° FINISH: 250°

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Job BOM

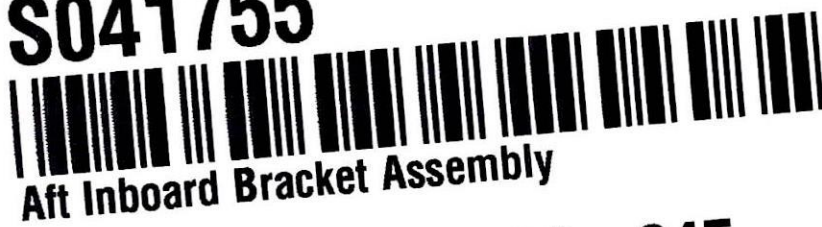
Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	2.7560 sf (.689 ea)	90-Start up Operation	
MS20426AD3-13	Rivet	16 Ea (4 ea)	180-Small Fab	8018535
MS20470AD4-3	Rivet, Universal Head	8 Ea (2 ea)	180-Small Fab	FM135536-2
MS21075L08	Anchor Nut	8 Ea (2 ea)	180-Small Fab	5050045
D4441-1	Rubber Seal	4.6000 Ea (1.15 ea)	202-Small Fab	18151397
MS35489-19	Grommet	4 Ea (1 ea)	202-Small Fab	FM131980-6

1300L

m138715

50576

DART
AEROSPACE
S041755



Aft Inboard Bracket Assembly

PART NO: D4436 - 045
Original Serial #: S041755
Revision:
Operation:
Change No:

Start up Operation

02/13/18
Job No: 172110

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	3	149	0
180-Small Fab	MS20426AD3-2	16	84	0
	MS20470AD4-3	8	758	0
	MS21075L08	8	142	0
202-Small Fab	D4441-1	5	159	0
	MS35489-19	4	16	0
Part Specifications				
Specifications could not be found.				

Plex 2/12/18 3:38 PM dart.leroux.jason

